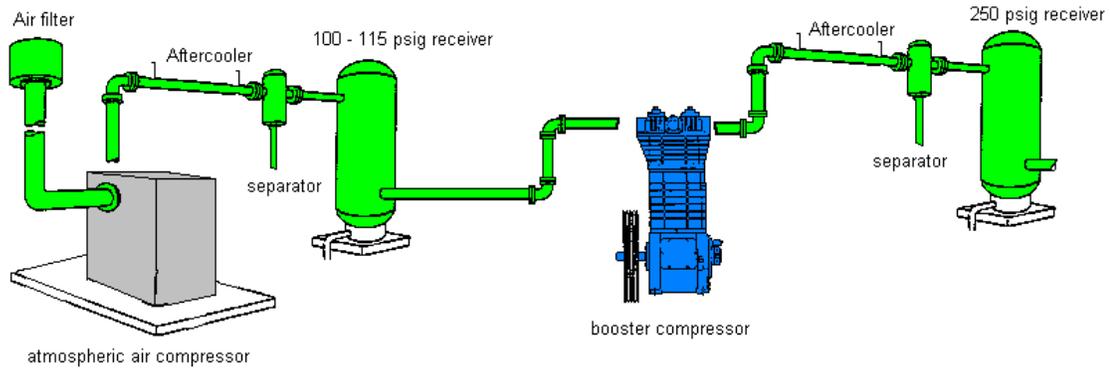
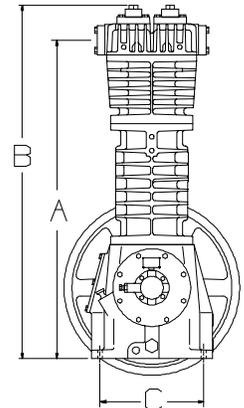


**HD industrial compressors offer the solution to starting air needs.**



These reliable, air-cooled oil-free compressors can boost the output of a standard plant air compressor to 250 psig in a single stage. Available in three frame sizes these machines, together with a new or existing 100 psig screw compressor, can offer lower costs and greater system flexibility than multi-stage machines that must take air from atmosphere to 250 psig. If you already have a plant air compressor then a 150 cfm booster is only a 20 bhp addition not the 60 bhp required by a starting air compressor.

| Model  | scfm | hp | Inlet psig | rpm | A inches | B Inches | C Inches | motor bhp |
|--------|------|----|------------|-----|----------|----------|----------|-----------|
| HD161C | 85   | 8  | 115        | 650 | 23.34    | 25.7     | 7.38     | 10 hp     |
| HD361C | 150  | 15 | 100        | 615 | 30       | 26.13    | 9.37     | 20 hp     |
| HD601B | 280  | 28 | 100        | 650 | 41       | 36.97    | 12       | 30 hp     |



If you do not have a plant air machine then this approach can provide *both* plant air and 250 psig (or greater) air at a cost that is comparable to a starting-air compressor alone. The table below shows the typical motor sizes for screw, booster and starting-air compressors for three capacities discharging at 250 psig. The starting-air compressor always needs the largest motor and generally more total power to do the job. Those starting-air machines mean more expensive installations, higher starter in-rush current and utility demand charges than the boosters.

|                       |        |         |         |
|-----------------------|--------|---------|---------|
| System inlet cfm      | 80 cfm | 150 cfm | 280 cfm |
| Screw motor hp        | 20 hp  | 40 hp   | 60 hp   |
| Booster motor hp      | 10 hp  | 20 hp   | 30 hp   |
| Starting-air motor hp | 30 hp  | 60 hp   | 100 hp  |

Liquid-cooled and two-stage compressors are also available from **blackmer** with working pressures to 750 psig. Air end is non-lubricated with PTFE rod packing and polyfilled PTFE rings. Suitable packing, material and distance-piece arrangements can be provided for a wide variety of gasses including helium, nitrogen, oxygen, natural gas, carbon dioxide. Applications include Food/Drug/ Pharmaceutical/Chemical industries, etc. These ductile iron compressors have crosshead construction with pressure lubricated running gear complete with frame mounted oil pump and filter.