

# BLACKMER PARTS LIST

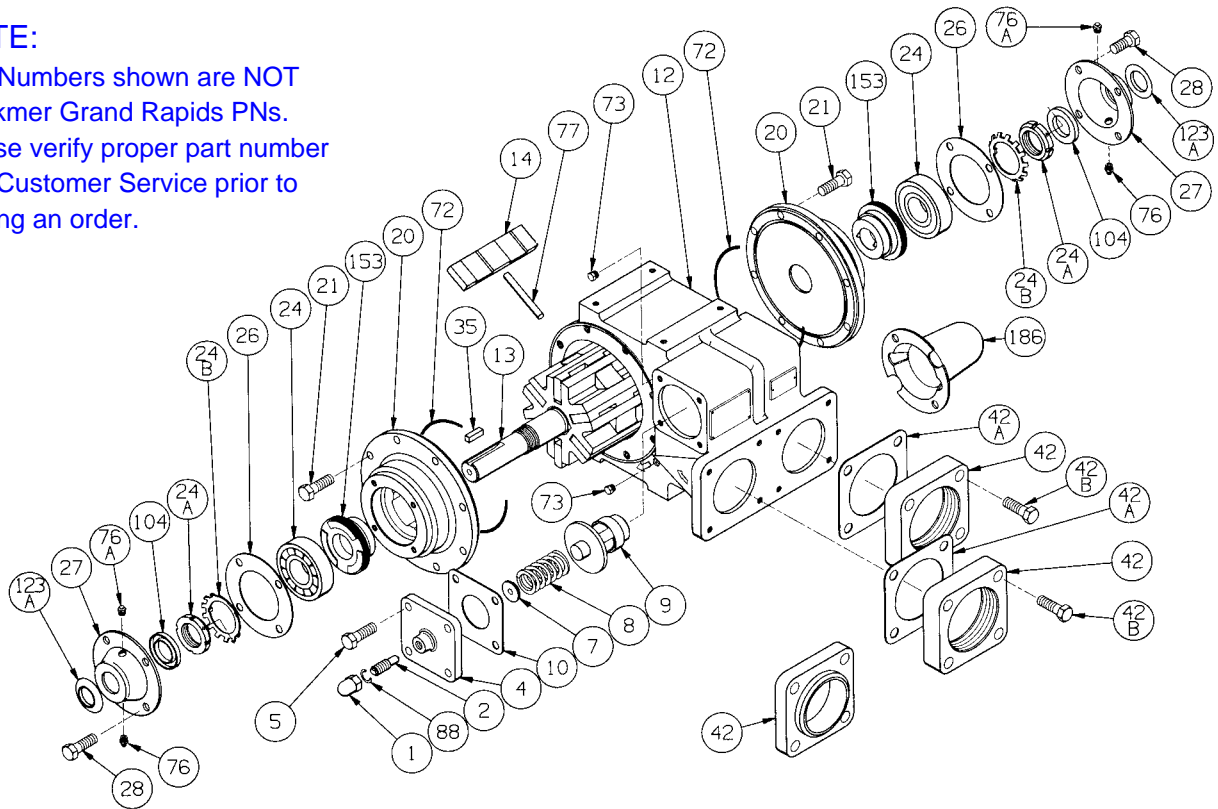
## PUMP MODEL: TXH3B

Dec 2008: Discontinued Model, parts availability may be limited.  
 (See Instructions 285/H for Installation, Operation and Maintenance)

Section 201  
 Effective April 2005  
 Replaces November 2002

### NOTE:

Part Numbers shown are NOT Blackmer Grand Rapids PNs. Please verify proper part number with Customer Service prior to placing an order.



Ref. No.	Description	Parts per Pump	Part No.	Ref. No.	Description	Parts per Pump	Part No.
1	Cap – Relief Valve (R/V)	1	221167	24B	Lockwasher - Bearing	2	221215
2	Adjusting Screw – Relief Valve	1	221173	26	Gasket – Bearing Cover	2	221162
4	Cover – Relief Valve	1	221107	27	Bearing Cover	2	221129
5	Capscrew – R/V Cover	4	221238	28	Capscrew – Bearing Cover	8	221237
7	Spring Guide – Relief Valve	1	221172	35	Key – Shaft	1	221232
8	Spring – Valve (41- 50 psi)	1	221181	42	Flange – 3" NPT	2	221123
	Spring – Valve (51 - 110 psi) (Std.)		221185		Flange – 3" Weld		NC
	Spring – Valve (111-125 psi)		221182	42A	Gasket – Flange	2	221165
9	Relief Valve (Std.)	1	221116	42B	Capscrew – NPT Flange (M12 x 45)	8	200316
	Relief Valve (Nickel Plated)				221117		Capscrew – Weld Flange (M12 x 40)
10	Gasket – R/V Cover	1	221190	72	O-Ring – Head (Buna-N) (Std.)	2	221202
12	Cylinder – Pump	1	219923				
13	Rotor & Shaft Assembly, w/24A, 24B	1	313202	73	Gage Plug	2	221222
14	Vane – Duravane (Std.)	6	221135	76	Grease Fitting	2	221144
				76A	Grease Relief Fitting	2	221203
20	Head	2	221103	77	Push Rod - Vane	3	221139
				88	Gasket – Relief Valve Cap	1	200606
21	Capscrew – Head (M10 x 25)	16	221239	104	Grease Seal	2	221156
24	Ball Bearing	2	221212	123A	Dirt Shield	2	221199
24A	Locknut - Bearing	2	221214	186	Shaft Protector	1	221158
					Air Valve Kit		313215

Keep this parts list with Installation, Operation and Maintenance Instructions.

**MECHANICAL SEAL – STANDARD**

Ref. No.	Part Name	Parts Per Pump	Part No.
153	Mechanical Seal Complete – Cast Iron Stationary Seat, Carbon Seal Face, Buna-N O-Rings (INCN)	2	313208
153D	O-Ring – Stationary (Buna-N)	2	221201
153L	O-Ring – Rotating (Buna-N)	2	200672

