

BLACKMER PARTS LIST

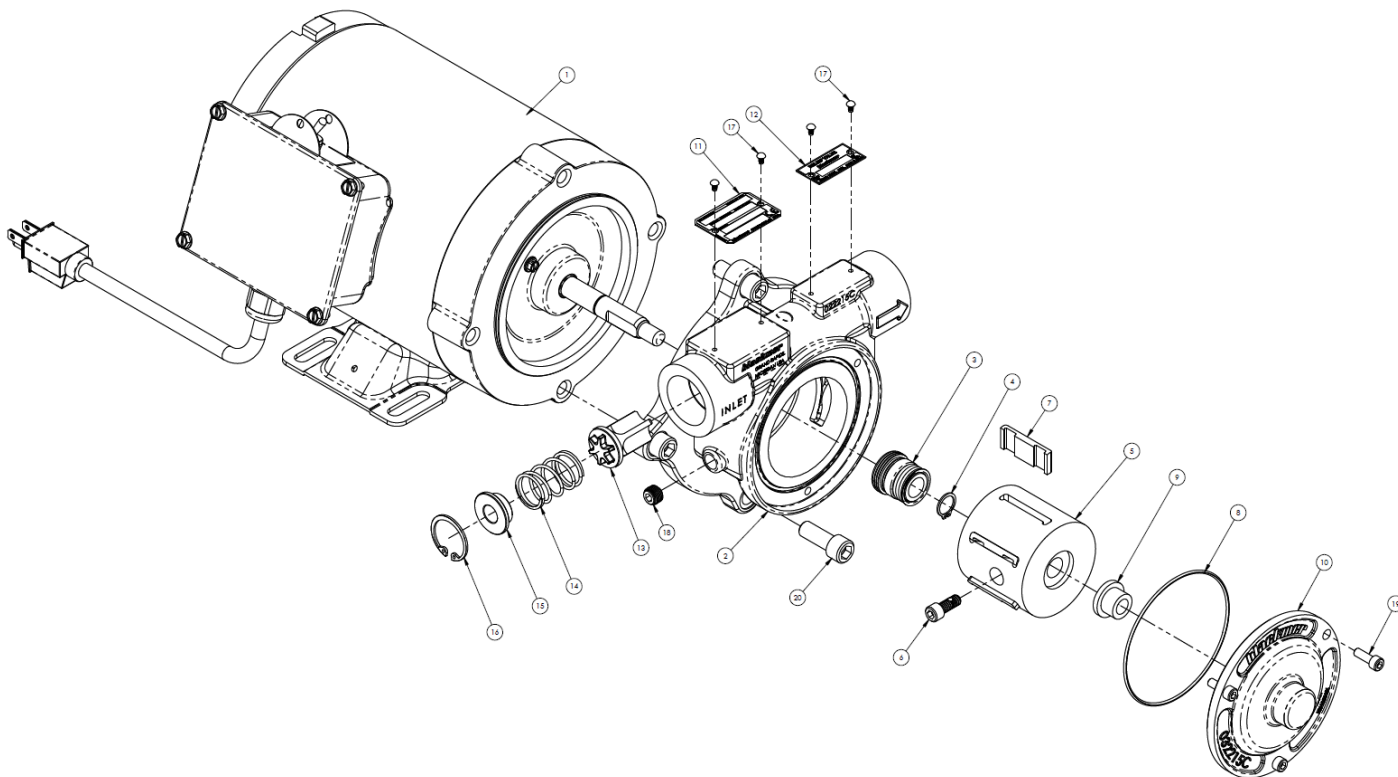
PUMP MODELS: SX1B-DEF

961834
Page 1 of 1

PARTS LIST
203-B01

Section 203
Effective Oct 2023
Replaces Jul 2017

See Instructions 203-B00 for Installation, Operation and Maintenance



Ref. No.	Description	Parts per Pump	Part No.	Ref. No.	Description	Parts per Pump	Part No.
1	Motor, 115 Volt AC	1	929300	10	Head	1	032215
	Motor, 12 Volt DC	1	929301	11	Tag – Serial Number	1	908877
2	Cylinder - NPT	1	022215	12	Tag – R/V	1	909035
	Cylinder - BSPP	1	022216	13	Relief Valve	1	454802
3	Mechanical Seal	1	332215	14	Spring – R/V	1	471437
4	Retaining Ring – External	1	903593	15	Guide – R/V Spring	1	422215
5	Rotor	1	202217	16	Retaining Ring – R/V	1	903634
6	Capscrew – Rotor	1	920068	17	Screw, Tag	4	922315
7	Vane – Duravane®	6	092216	18	Pipe Plug (1/8")	1	908188
8	O-Ring – Head (Ethylene-Propylene)	1	712221	19	Capscrew – Head	3	922018
9	Bushing – Head	1	162215	20	Capscrew – Cylinder	4	920338



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