



NG372C PARTS LIST

(See Instructions 601-A00 for Operation and Maintenance)

Serial # _____

ID# _____

Suggested Spare Parts

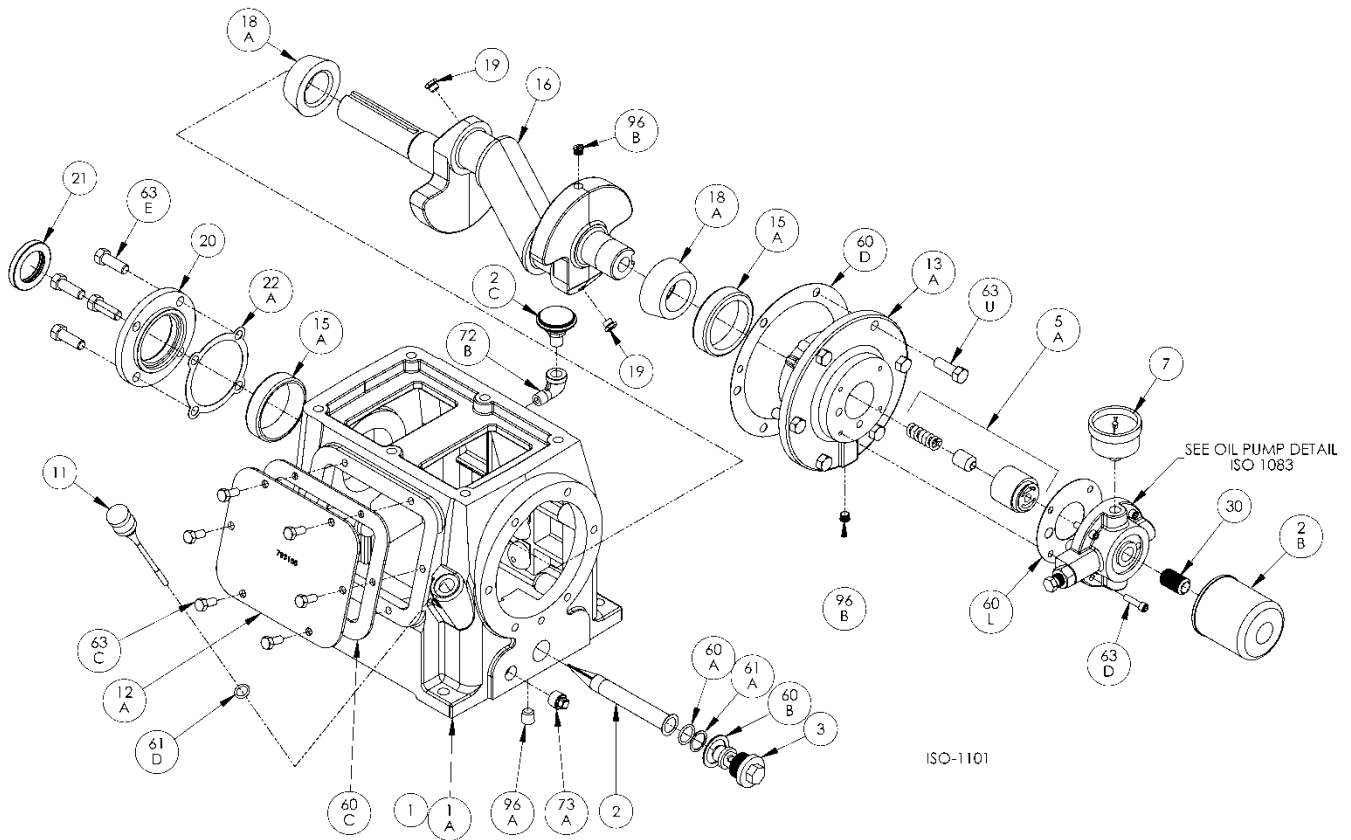
Part #	Description	Qty./Unit	Comm. Qty.	Spare Qty.
793697	Gasket Set - FKM	1	1	1
793660	St1 Suction Valve Repair Kit - PEEK	1		1
793630	St1 Suction Valve Repair Kit - Stainless Steel *			
793460	St2 Suction Valve Repair Kit - PEEK	1		
793440	St2 Suction Valve Repair Kit - Stainless Steel *			
793660	St1 Discharge Valve Repair Kit - PEEK	1		1
793650	St1 Discharge Valve Repair Kit - Stainless Steel *			
793460	St2 Discharge Valve Repair Kit - PEEK	1		1
793448	St2 Discharge Valve Repair Kit - Stainless Steel *			
792284	Unloader Seal *	4		4
793610	St1 Piston Ring - Glass/Moly Filled	3	3	3
793614	St1 Piston Ring Expander	3	3	3
793611	St2 Piston Ring - Standard	3		3
793615	St2 Piston Ring Expander	3		3
793510	Packing Set	4	4	4
794726	Oil Filter	1		6
793307	Wrist Pin	2		2
793305	Wrist Pin Bearing	2	2	2
793002	Conrod Bearing	2	2	2
The following parts would normally be required only for major compressor overhaul.				
793142	Bearing Cone	2		2
793126	Bearing Cup	2		2
793501	Crosshead Assembly	2		1
793309	Conrod Assembly	2		1
794760	Oil Pump Repair Kit	1		
793157	Crankshaft Assembly	1		
793133	Bearing Adjustment Shim Kit	1		
793601	Cylinder	1		

* Optional Equipment on New Compressors

** FKM O-rings used currently are interchangeable with the Buna-N O-rings supplied previously.

Special Tools

790536	Packing Installation Tool
790316	Spanner Wrench, 1/4" Adjustable
798016	Tool for Valve Holdown Screw
790535	Wrench for Valve Holdown Screw
798009	Piston Tool
798005	Piston Tool
798010	Piston Tool
790199	Tool Kit

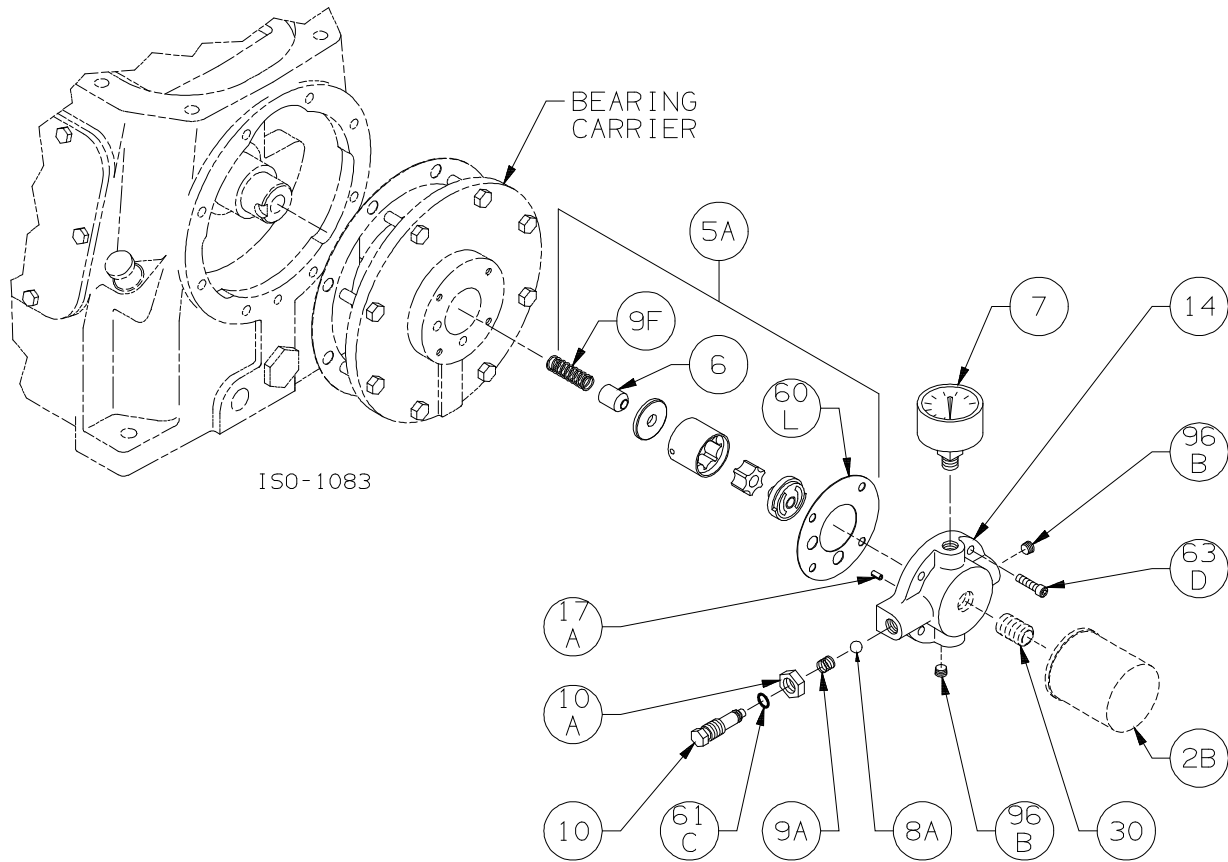


Crankcase ISO1101

Ref	Description	Qty	Part No
1	Crankcase Assembly - Oil Filter	1	793100
1A	Crankcase	1	793102
2	Oil Intake Screen	1	792135
2B	Oil Filter	1	794726
2C	Breather Filter	1	792070
3	Oil Screen Plug	1	792145
5A	Oil Pump Kit	1	794760
7	Oil Pressure Gauge	1	790012
11	Oil Bayonet Assembly	1	792162
12A	Inspection Plate	1	793105
13A	Bearing Carrier	1	793104
15A	Bearing Cup	2	793126
16	Crankshaft Assembly (w\ 18A,19,96B)	1	793157
18A	Bearing Cone	2	793142
19	Orifice	2	792146
20	Bearing Cover Plate	1	793106
21	Oil Seal	1	793143

Ref	Description	Qty	Part No
22A	Bearing Adjustment Shim Kit	1	793133
30	Oil Filter Fitting	1	794725
60A	Gasket - Oil Screen *	1	792136
60B	Gasket - Oil Screen Plug *	1	792123
60C	Gasket - Inspection Plate *	1	793122
60D	Gasket - Bearing Carrier Assy*	1	793124
60L	Gasket - Oil Pump Cover *	1	794721
61A	O-Ring - Oil Screen *	1	792175
61D	O-Ring - Oil Bayonet *	1	792174
63C	Capscrew - Hex Hd	6	793116
63D	Capscrew - Soc Hd	4	790559
63E	Capscrew - Hex Hd	4	792093
63U	Capscrew - Hex Hd	6	792093
72B	Elbow	1	790453
73A	Pipe Plug	1	792166
96A	Pipe Plug	1	790488
96B	Pipe Plug	2	790309

* Included in Gasket Sets



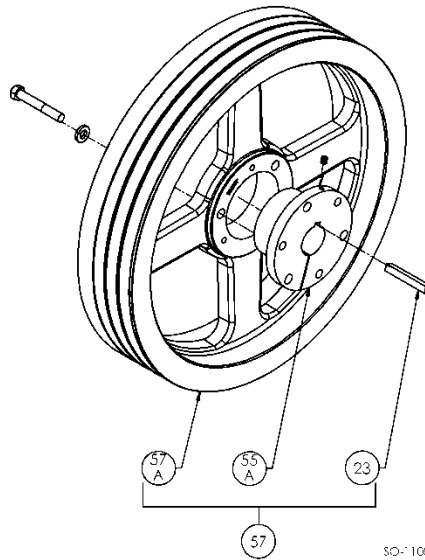
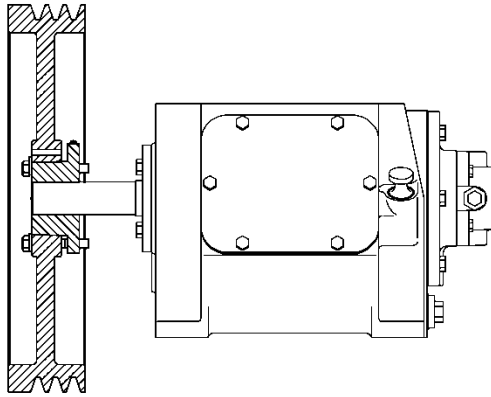
Oil Pump

Ref	Description	Qty	Part No
2B	Oil Filter	1	794726
5A	Oil Pump Kit (with 6, 9F, 60L)	1	794760
6	Oil Pump Cone	1	794750
7	Oil Pressure Gauge	1	790012
8A	Oil Pressure Adj. Ball	1	792154
9A	Oil Pressure Adj. Spring	1	792153
9F	Oil Pump Spring	1	794751
10	Oil Pressure Adj. Screw	1	792148
10A	Locknut	1	792152

ISO1083

Ref	Description	Qty	Part No
	Oil Pump Cover Assembly - For Filter		794764
14	Oil Pump Cover Assembly (includes 17A, 96B)	1	794763
17A	Roll Pin	1	794753
30	Oil Filter Fitting	1	794725
60L	Gasket - Oil Pump Cover *	1	794721
61C	O-Ring - Adjusting Screw *	1	792168
63D	Capscrew - Socket Head	4	790559
96B	Pipe Plug	2	790309

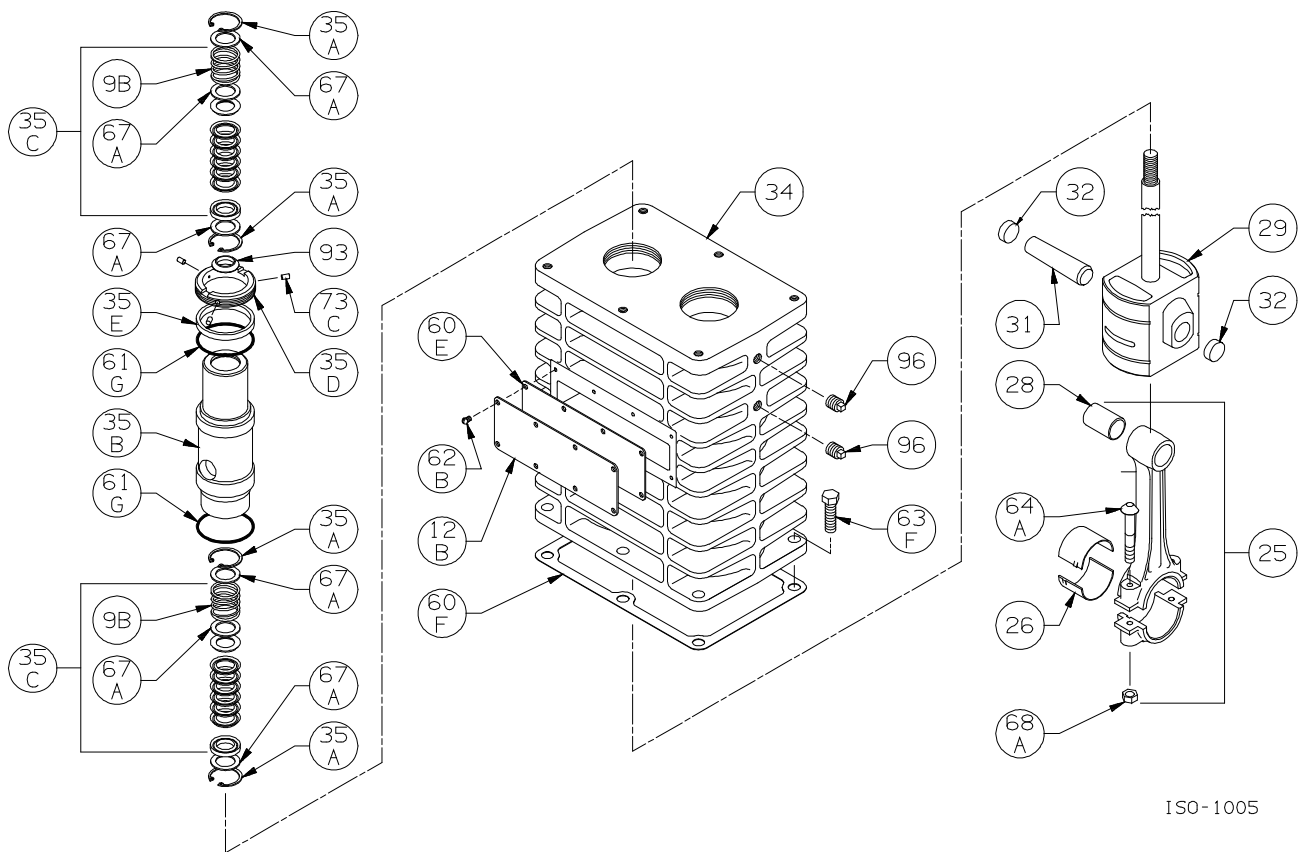
* Included in Gasket Sets



SD-108

Flywheel

Ref	Description	Qty	Part No
23	Key	1	793167
55A	Hub (SF 1.375")	1	790143
57	Flywheel Assembly	1	793047
57A	Flywheel	1	792197



ISO-1005

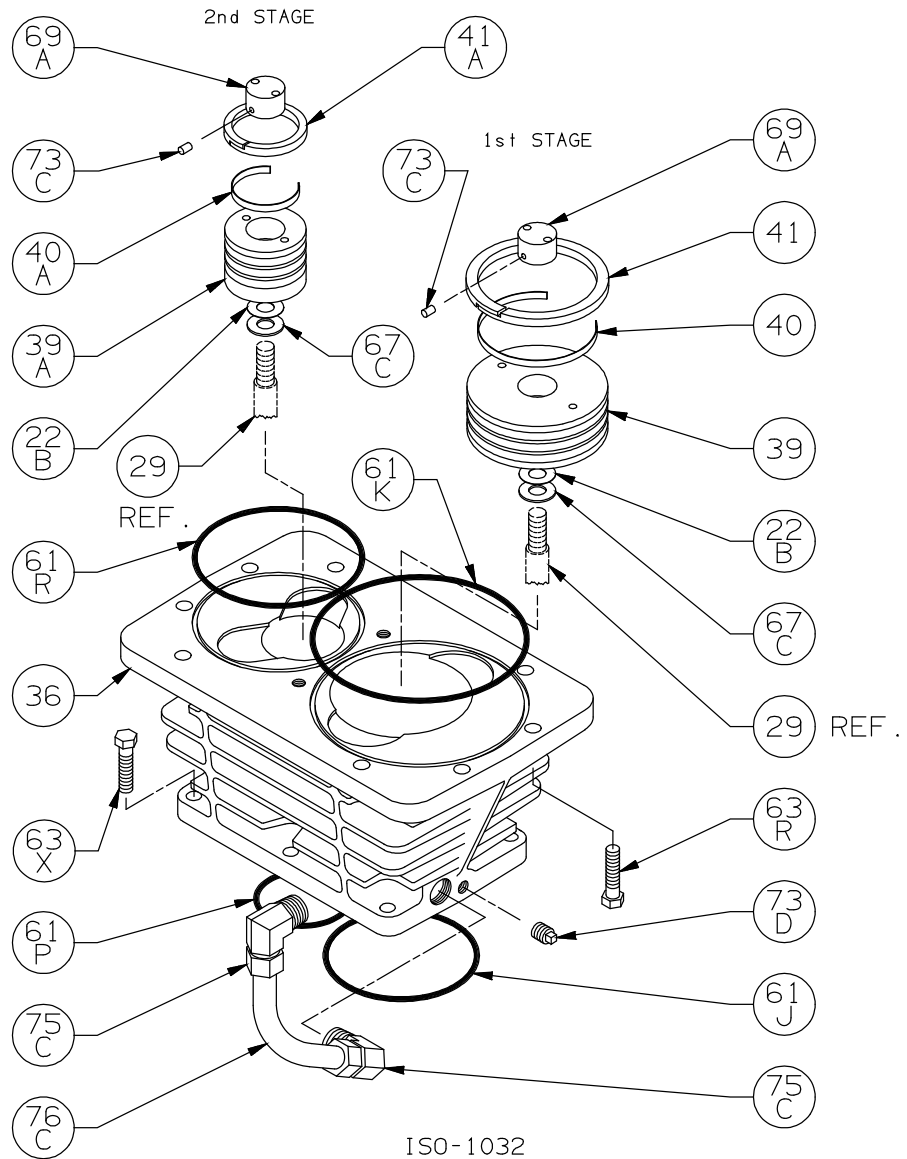
Crosshead

ISO1005

Ref	Description	Qty	Part No
9B	Packing Spring	4	792077
12B	Inspection Plate	1	793093
25	Connecting Rod Assembly	2	793309
26	Connecting Rod Bearing	2	793002
28	Wrist Pin Roller Bearing	2	793305
29	Crosshead Assembly	2	793501
31	Wrist Pin	2	793307
32	Wrist Pin Plug	4	793308
34	Crosshead Guide	1	793455
35A	Retainer Ring	8	793404
35B	Packing Box	2	793502
35C	Packing Set	4	793510
35D	Hold-down Ring	2	793220

Ref	Description	Qty	Part No
35E	Spacer Ring	2	793402
60E	Gasket - Inspection Plate *	1	793092
60F	Gasket - Crankcase *	1	793121
61G	O-Ring (FKM) *	4	793213
62B	Machine Screw - Inspection Plate	8	793096
63F	Capscrew - Hex Hd	6	793094
64A	Connecting Rod Bolt	4	793006
67A	Washer - Packing Box	12	792087
68A	Connecting Rod Bolt Nut	4	793007
73C	Lock Plug *	6	792030
93	Oil Deflector Ring	2	793478
96	Pipe Plug	4	908198

*Included in Gasket Sets



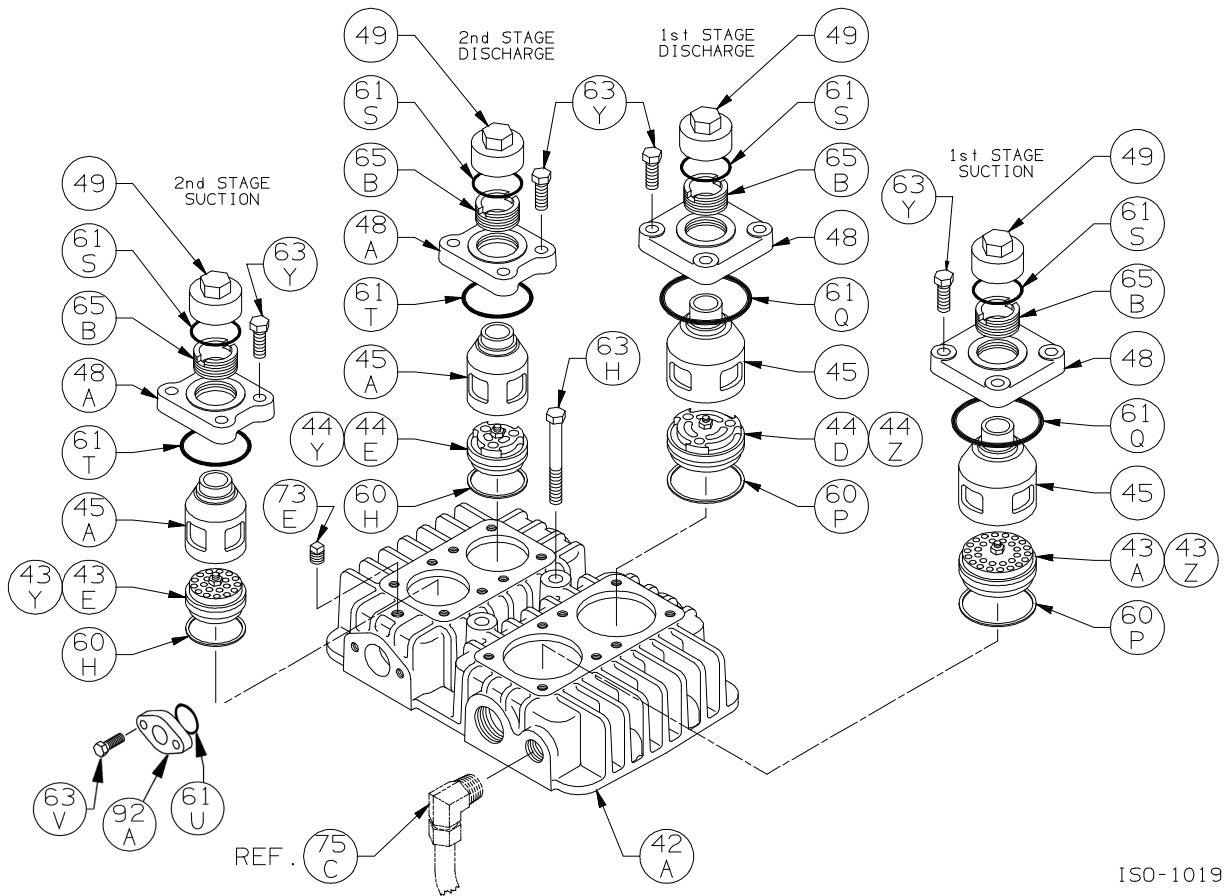
Cylinder

ISO1032

Ref	Description	Qty	Part No
22B	Piston Shim - 0.015	AR	792034
	Piston Shim - 0.007		792050
36	Cylinder	1	793601
39	Piston	1	793621
39A	Piston	1	793622
40	Expander	3	793614
40A	Expander	3	793615
41	Piston Ring – Glass/Moly Filled	3	793610
41A	Piston Ring – Glass/Moly Filled	3	793611
61J	O-Ring (FKM) *	1	794214
61K	O-Ring (FKM) *	1	793633

Ref	Description	Qty	Part No
61P	O-Ring (FKM) *	1	794213
61R	O-Ring (FKM) *	1	793643
63R	Capscrew - Hex Hd	8	794097
63X	Capscrew - Hex Hd	6	794096
67C	Thrust Washer	2	792033
69A	Piston Nut	2	793022
73C	Lock Plug *	4	793028
73D	Pipe Plug	1	908198
75C	Tube Elbow	2	790393
76C	Tube	1	790394

* Included in Gasket Sets



ISO-1019

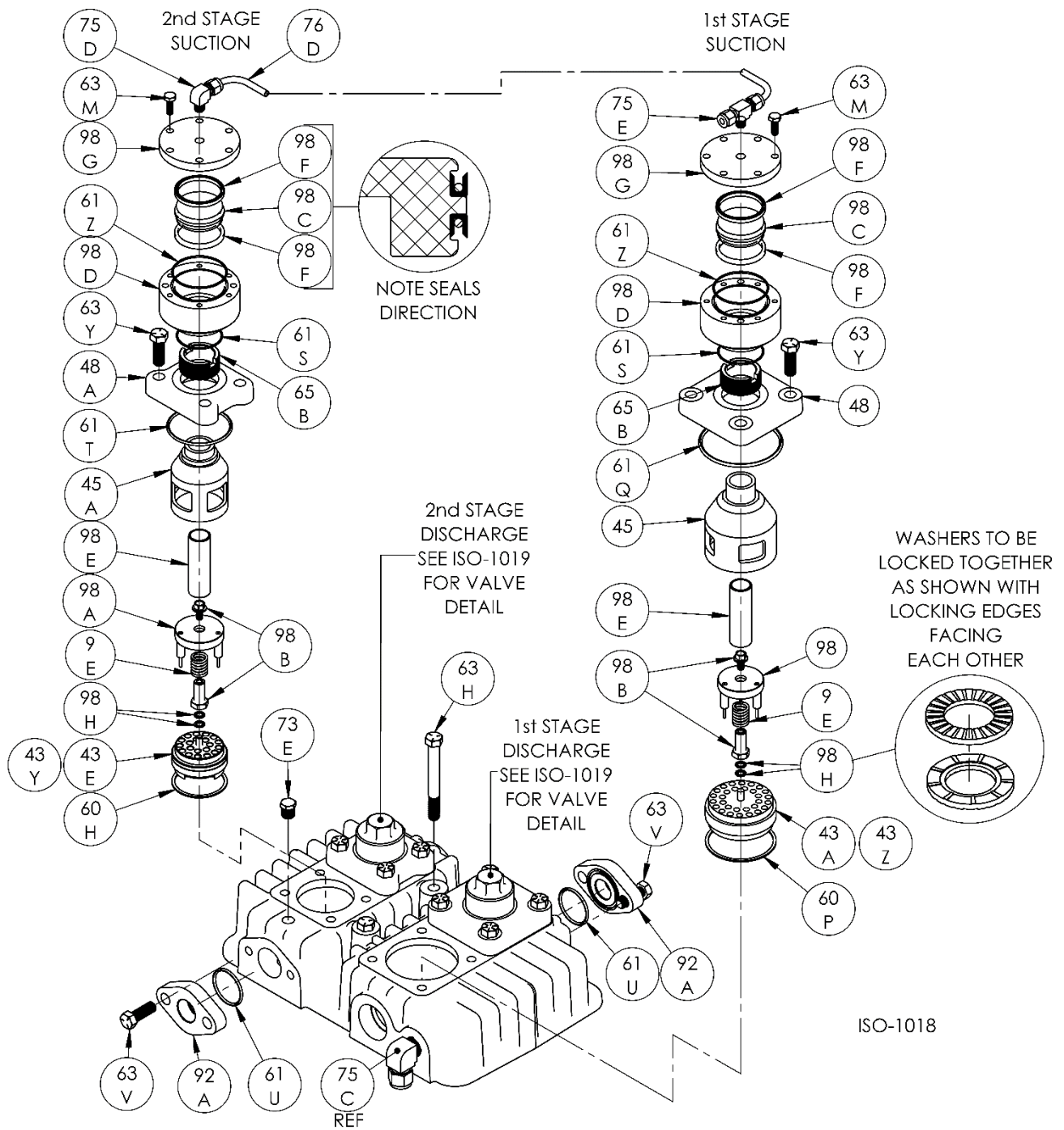
Head

ISO1019

Ref	Description	Qty	Part No
42A	Head	1	793600
43A	Suction Valve Assembly Suction Valve Assy, Stainless Steel	1	793659 793629
43E	Suction Valve Assembly Suction Valve Assy, Stainless Steel	1	793459 793439
43Y	Valve Repair Kit - For 793459/793479 Valve Repair Kit - For 793439		793460 793440
43Z	Valve Repair Kit - For 793659/793679 Valve Repair Kit - For 793629		793660 793630
44D	Discharge Valve Assembly Discharge Valve Assy, Stainless Steel	1	793679 793649
44E	Discharge Valve Assembly Discharge Valve Assy, Stainless Steel	1	793479 793449
44Y	Valve Repair Kit - For 793459/793479 Valve Repair Kit - For 793449		793460 793448
44Z	Valve Repair Kit - For 793659/793679 Valve Repair Kit - For 793649		793660 793650

Ref	Description	Qty	Part No
45	Cage	2	793620
45A	Cage	2	793420
48	Valve Cover Plate	2	794284
48A	Valve Cover Plate	2	793284
49	Valve Cap	4	792003
60H	Gasket - Valve *	2	793202
60P	Gasket - Valve *	2	794198
61Q	O-Ring (FKM) *	2	792213
61S	O-Ring (FKM) *	4	792308
61T	O-Ring (FKM) *	2	793214
61U	O-Ring (PTFE) Intercooler Flange *	2	793626
63H	Capscrew - Hex Hd	2	793115
63V	Capscrew - Intercooler Flange	4	793094
63Y	Capscrew - Hex Hd	16	793094
65B	Valve Holddown Screw	4	792002
73E	Pipe Plug	1	908198
92A	Intercooler Flange - 1" NPT	2	793602

* Included in Gasket Sets



Head Assembly with Unloaders:

Head Assembly with Unloaders:

ISO1018

Ref	Description	Qty	Part No
9E	Unloader Spring	2	793293
42A	Head	1	793600
43A	Suction Valve Assembly Suction Valve Assy, Stainless Steel	1	793659 793629
43E	Suction Valve Assembly Suction Valve Assy, Stainless Steel	1	793459 793439
43Y	Valve Repair Kit - For 793459/793479 Valve Repair Kit - For 793439		793460 793440
43Z	Valve Repair Kit - For 793659/793679 Valve Repair Kit - For 793629		793660 793630
44D	Discharge Valve Assembly Discharge Valve Assy, Stainless Stl	1	793679 793649
44E	Discharge Valve Assembly Discharge Valve Assy, Stainless Stl	1	793479 793449
44Y	Valve Repair Kit - For 793459/793479 Valve Repair Kit - For 793449		793460 793448
44Z	Valve Repair Kit - For 793659/793679 Valve Repair Kit - For 793649		793660 793650
45	Cage	2	793620
45A	Cage	2	793420
48	Valve Cover Plate	2	794284
48A	Valve Cover Plate	2	793284
49	Valve Cap	2	792003
60H	Gasket - Valve *	2	793202
60P	Gasket - Valve *	2	794198
61Q	O-Ring (FKM) *	2	792213

Ref	Description	Qty	Part No
61S	O-Ring (FKM) *	4	792308
61T	O-Ring (FKM) *	2	793214
61U	O-Ring (PTFE) Intercooler Flange*	2	793626
61Z	O-Ring (FKM) *	2	792313
63H	Capscrew - Hex Hd	2	793115
63M	Capscrew - Hex Hd	12	797093
63V	Capscrew - Intercooler Flange	4	793094
63Y	Capscrew - Hex Hd	16	793094
65B	Valve Holddown Screw	4	792002
73E	Pipe Plug	1	908198
75D	Tube Elbow	1	790355
75E	Tube Tee	1	790356
76D	Tube	1	790197
92A	Intercooler Flange - 1" NPT	2	793602
98	Actuator Assembly - 1st Stage Actuator Assy - 1st St, for SS Valve	1	794296 794298
98A	Actuator Assembly - 2nd Stage Actuator Assy - 2nd St, for SS Vlv	1	793296 793298
98B	Unloader Post w/bolt Unloader Post w/bolt, for SS Valve	2	793291 794291
98C	Unloader Piston	2	793288
98D	Unloader Body	2	793286
98E	Unloader Plunger	2	793290
98F	Unloader Seal	4	792284
98G	Unloader Cap	2	793287
98H	Lockwasher (2 piece)	2	793473

* Included in Gasket Sets

Notes:

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