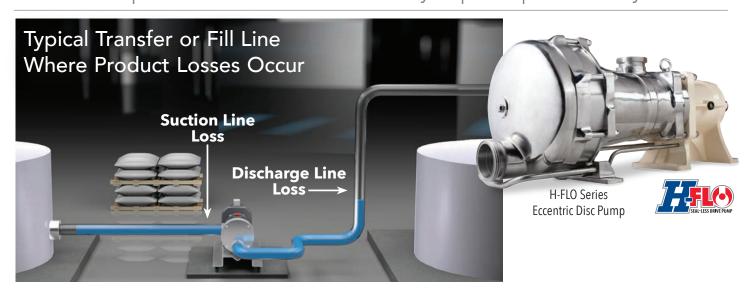


## Now is the time to install Mouvex Seal-less Eccentric Disc Pumps

to minimize product waste and dramatically improve production yield.



# Calculate Your Savings

■ Suction and Discharge

#### Line Losses

with Mouvex's product recovery capabilities on both suction (self priming) and discharge (compressor effect) capability:

Table 1

Size		Volume	
OD inch	OD mm	Gallon/ Foot	Liters/ Meter
1.0	25	0.03	0.38
1.5	38	0.08	0.95
2.0	51	0.14	1.77
2.5	63	0.23	2.85
3.0	76	0.34	4.17

### **Estimated Product Cost**\* per gallon or liter = \_\_\_\_\_

<sup>\*</sup> Ideally to include sale value and disposal cost

Inlet / Suction Line				
<b>Length</b> of Inlet Tube				
<b>Volume</b> (Multiply from Table 1)				
% Nominal Recovery* 95%				
Cost (Volume x % x Cost/Unit)				

<sup>\*</sup>Typical recovery on suction is 90-98%+

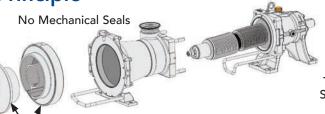
Discharge Line				
<b>Length</b> of Outlet Tube				
<b>Volume</b> (Multiply from Table 1)				
% Nominal Recovery* 80%				
Cost (Volume x % x Cost/Unit)				

<sup>\*</sup>Typical recovery on discharge 50%-90%+



# Additional Savings Eccentric Disc Pumps

# **Mouvex Principle**





Abrasive Wear Parts **Lobe & ECP Pumps** 

Two Sets of Double or Single Mechanical Seals

Also External Circumferential Piston (ECP) Pumps

<b>_</b>	Seal	Rep	acement	Costs:
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Abrasive Wear Parts

Mouvex seal-less design will assist with difficult to seal applications

times per year x \_\_\_\_\_/seal set = \_\_

(typical 800-1.700 € / USD \$1,000-\$2000+ per set)

#### ■ Seal Water Flush Costs:

Mouvex seal-less design does not require/use water or other flush

(volume is liters or gallons)

volume/hour x €/\$ /volume x hours/year =

(typical 8-17.000 € / USD \$10K-20K/year in per pump)

### ☐ Pump Rebuild Cost:

For Mouvex, the cover/casing are not wear items. Disc/cylinder are auto adjusting for wear.

times per year x \_\_\_\_ cost = \_

Mouvex replaces some pumps that have to be rebuilt as much as twice per year at 70% the cost of new.

#### ■ Power Consumed:

Because of essentially no slip,

Mouvex power is not wasted.

extra kW x €/\$ \_\_\_\_ kW/hr \_\_\_\_ hours/year =

(For typical low viscosity applications, Mouvex uses 0.2kW to 1.5kW+ less power for applications that produce slip with lobe or ECP pumps) (1 hp = 0.75 kW)

### ■ Summary:

Subtotal Reduction in Cost of Ownership =

Subtract Rebuild of Mouvex - 70% rebuild cost/years until rebuild =

Estimate Net Value of Pump Upgrade to Organization = \_\_\_\_

Caution: Average values are noted from field applications; these values are not contractual and must be determined for specific situation. The assurance in that the savings will provide faster than normal payback.

MVX-10005-F-03

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